

# 2015 HEAT TRANSFER VINYL

## APPLICATION INSTRUCTIONS

|                             | DETAILS  | PRODUCTION / APPLICATION  | CARE INSTRUCTIONS / ACCESSORIES   |
|-----------------------------|--|---|---|
| EasyWeed by Signary         | Adheres to:  • 100% cotton • Poly/cotton blends • 100% uncoated polyester • Leather  Blade: Composition: Microns/Mils: 45°/60° PU 90/3.5                           | Cut in reverse     Weed     Preheat garment for 2-3 seconds   | <ul> <li>Wait 24 hours before first wash</li> <li>Machine wash warm with mild detergent</li> <li>Do not dry clean • Hang item to dry</li> <li>Do not bleach • Dry at normal setting</li> <li>Recommended Accessories:</li> <li>Siser weeder, multipurpose paper, heat transfer cover sheet</li> </ul> |
| EasyWeed Extra by Siser*    | Adheres to:  • 100% cotton • Poly/cotton blends • 100% uncoated polyester • Leather • Lightly siliconed nylon  Blade: Composition: Microns/Mils: 45°/60° PU 85/3.5 | Cut in reverse     Weed     Preheat garment for 2-3 seconds  Temp: Pressure: Time: Peel: 320° F/160° C Light-Medium 10sec. HOT or COLD  For best performance, cover and reheat for 2-3 seconds  | Wait 24 hours before first wash     Machine wash warm with mild detergent     Do not dry clean  |
| EasyWeed Electric by Siser* | Adheres to:  • 100% cotton • Poly/cotton blends  • 100% uncoated polyester • Leather • Sublimated polyester  Blade: Composition: Microns/Mils:  45°/60° PU 90/3.5  | Cut in reverse     Weed     Preheat garment for 2-3 seconds  Temp: Pressure: Time: Peel: 305° F/150° C Medium 15sec. HOT or COLD  For best performance, cover and reheat for 2-3 seconds        | Wait 24 hours before first wash     Machine wash warm with mild detergent     Do not dry clean  |
| EasyWeed Tretch by Sier*    | Adheres to:  • 100% cotton • Poly/cotton blends • 100% uncoated polyester • Leather • Lycra® / Spandex  Blade: Composition: Microns/Mils: 45°/60° PU 90/3.5        | Cut in reverse     Weed     Preheat garment for 2-3 seconds     Temp: Pressure: Time: Peel: 305° F/150° C Medium-Firm 15sec. HOT or COLD For best performance, cover and reheat for 2-3 seconds | Wait 24 hours before first wash     Machine wash warm with mild detergent     Do not dry clean  |
| EasyWeed"                   | Adheres to:  • 100% cotton • Poly/cotton blends • 100% uncoated polyester •  Blade: Composition: Microns/Mils:  45°/60° PU 90/3.5                                  | Cut in reverse     Weed     Preheat garment for 2-3 seconds     Temp: Pressure: Time: Peel: 305° F/150° C Medium-Firm 15sec. HOT or COLD For best performance, cover and reheat for 2-3 seconds | Wait 24 hours before first wash     Machine wash warm with mild detergent     Do not dry clean  |
| CADflex                     | Adheres to:  • 100% cotton • Poly/cotton blends • 100% uncoated polyester • Leather  Blade: Composition: Microns/Mils:  45°/60° PVC 160-190/6.3-7.5                | Cut in reverse     Weed     Preheat garment for 2-3 seconds  Temp: Pressure: Time: Peel: 305° F/150° C Medium-Firm 15sec. COLD  For best performance, cover and reheat for 2-3 seconds          | <ul> <li>Wait 24 hours before first wash</li> <li>Machine wash warm with mild detergent</li> <li>Do not dry clean • Hang item to dry</li> <li>Do not bleach • Dry at normal setting</li> <li>Recommended Accessories:</li> <li>Siser weeder, multipurpose paper, heat transfer cover sheet</li> </ul> |
| 3D Techno by Siser*         | Adheres to:  • 100% cotton • Poly/cotton blends • 100% uncoated polyester  Blade: Composition: Microns/Mils:  45°/60° PVC 190/7.5                                  | Cut in reverse     Weed     Preheat garment for 2-3 seconds  Temp: Pressure: Time: Peel: 275° F/135° C Medium 10 sec. COLD  For best performance, cover and reheat for 2-3 seconds              | Wait 24 hours before first wash     Machine wash warm with mild detergent     Do not dry clean  |



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#### **DETAILS** PRODUCTION / APPLICATION CARE INSTRUCTIONS / ACCESSORIES • Wait 24 hours before first wash Adheres to: Cut in reverse • 100% cotton • Poly/cotton blends Weed • Hand wash in cold water • Do not bleach • 100% uncoated polyester • Leather • Preheat garment for 2-3 seconds • Do not dry clean • Hang item to dry Sublimated polyester Temp: Time: Recommended Accessories: Pressure: Peel: Siser weeder, multipurpose paper, Blade: Composition: Microns/Mils: 305° F/150° C Medium 10-15 sec. COLD PVC heat transfer cover sheet 45°/60° 75/3.0 For best performance, cover and reheat for 2-3 seconds \*Metallic is a unique product – cracking and delamination may occur after washing. Results are not predictable. Adheres to: Cut in reverse • Wait 24 hours before first wash • 100% uncoated polyester • Machine wash warm / mild detergent Weed Do not bleach • Do not dry clean • Preheat garment for 2-3 seconds Poly/cotton blends • Dry at normal setting • Turn inside out • Lightly siliconed nylon • Leather Temp: Pressure: Time: Peel: Recommended Accessories: 305° F/150° C Medium 10-15 sec. COLD Blade: Composition: Microns/Mils: Siser weeder, multipurpose paper, PVC 45°/60° 410/16.1 For best performance, cover and reheat for 2-3 seconds heat transfer cover sheet Adheres to: • Cut in reverse • Wait 24 hours before first wash • Machine wash warm / mild detergent • 100% cotton • Poly/cotton blends Weed • 100% uncoated polyester • Leather • Preheat garment for 2-3 seconds • Do not bleach • Do not dry clean Sublimated polyester • Dry at normal setting • Turn inside out Temp: Pressure: Time: Peel: **Recommended Accessories:** Blade: Composition: Microns/Mils: 320° F/160° C Medium 15-20 sec. COLD Siser weeder, multipurpose paper, 45°/60° PVC 410/16.1 heat transfer cover sheet For best performance, cover and reheat for 2-3 seconds Adheres to: • Remove Liner • Cut in reverse • Wait 24 hours before first wash • 100% cotton • Poly/cotton blends • Machine wash warm / mild detergent • Weed • Preheat garment for 2-3 seconds • Do not bleach • Do not dry clean • 100% uncoated polyester • Dry at normal setting • Turn inside out Lycra®/spandex ◆Leather Temp: Pressure: Time: Peel: Recommended Accessories: 305° F/150° C Medium 5 sec. HOT Blade: Composition: Microns/Mils: Siser weeder, multipurpose paper, 45°/60° PVC 135-180/5.3-7.1 Cover and apply for an additional 5 seconds heat transfer cover sheet For best performance, cover and reheat for 2-3 seconds • Remove Liner • Cut in reverse • Wait 24 hours before first wash Adheres to: **ExtraReflex** • 100% cotton • Poly/cotton blends • Weed • Preheat garment for 2-3 seconds Machine wash warm / mild detergent • 100% uncoated polyester Do not bleach ● Do not dry clean \_\_\_\_\_ Lycra®/spandex ◆Leather • Dry at normal setting • Turn inside out Temp: Pressure: Time: Peel: Recommended Accessories: 305° F/150° C Medium 5 sec. HOT Blade: Composition: Microns/Mils: Siser weeder, multipurpose paper, Cover and apply for an additional 5 seconds 45°/60° PVC 135-180/5.3-7.1 heat transfer cover sheet For best performance, cover and reheat for 2-3 seconds • Cut in reverse • Wait 24 hours before first wash Adheres to: Machine wash warm / mild detergent • 100% cotton • Poly/cotton blends Weed Preheat garment for 2-3 seconds Do not bleach ● Do not dry clean • 100% uncoated polyester • Leather • Dry at normal setting • Turn inside out Lightly siliconed nylon Peel: Temp: Time: Pressure: Lycra®/spandex Recommended Accessories: Sublimated polyester 320° F/160° C Firm 10-15 sec. HOT Siser weeder, multipurpose paper, Can be used as a top layer for other materials. heat transfer cover sheet Blade: Composition: Microns/Mils: Not recommended to be layered on itself PU 60° 325/12.8 • Cut in reverse • Wait 24 hours before first wash Adheres to: • 100% cotton • Poly/cotton blends • Machine wash warm / mild detergent Weed • 100% uncoated polyester • Leather • Preheat garment for 2-3 seconds Do not bleach ● Do not dry clean • Dry at normal setting • Turn inside out Sublimated polyester Time: Temp: Pressure: Peel: Blade: Composition: Microns/Mils: Recommended Accessories: 320° F/160° C Medium 15-20 sec. COLD Siser weeder, multipurpose paper, 45°/60° **PVC** 110/4.3 For best performance, cover and reheat for 2-3 seconds heat transfer cover sheet

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