

2016 HEAT TRANSFER VINYL

APPLICATION INSTRUCTIONS

	DETAILS	PRODUCTION / APPLICATION	CARE INSTRUCTIONS / ACCESSORIES
CPSIA THE TABLE OF	Adheres to: • 100% cotton • Poly/cotton blends • 100% uncoated polyester • Leather	 Cut in reverse Weed Preheat garment for 2-3 seconds Apply design, Peel backing, cover and reheat for 2-3 seconds 	 Wait 24 hours before first wash Machine wash warm with mild detergent Dry at normal setting Do not dry clean Do not bleach
	Blade: Composition: Microns/Mils: 45°/60° PU 90/3.5	Temp: Pressure: Time: Peel: 305° F/150° C Medium 10-15 sec. HOT or COLD	Recommended Accessories: Siser weeder, multipurpose paper, heat transfer cover sheet
EasyWeed" Extra	Adheres to: • 100% cotton • Poly/cotton blends • 100% uncoated polyester • Leather • Lightly siliconed nylon	Cut in reverse Weed Preheat garment for 2-3 seconds Apply design, Peel backing, cover and reheat for 2-3 seconds	 Wait 24 hours before first wash Machine wash warm with mild detergent Dry at normal setting Do not dry clean Do not bleach
	Blade: Composition: Microns/Mils: 45°/60° PU 90/3.5	Temp: Pressure: Time: Peel: 320° F/160° C Light-Medium 10 sec. HOT or COLD	Recommended Accessories: Siser weeder, multipurpose paper, heat transfer cover sheet
asyWeed"	Adheres to: •100% cotton • Poly/cotton blends •100% uncoated polyester •Leather	 Cut in reverse Weed Preheat garment for 2-3 seconds Apply design, Peel backing, cover and reheat for 2-3 seconds 	 Wait 24 hours before first wash Machine wash warm with mild detergent Dry at normal setting Do not dry clean Do not bleach
E	Blade: Composition: Microns/Mils: 45°/60° PU 90/3.5	Temp: Pressure: Time: Peel: 305° F/150° C Medium 15 sec. HOT or COLD	Recommended Accessories: Siser weeder, multipurpose paper, heat transfer cover sheet
EasyWeed Stretch	Adheres to: •100% cotton • Poly/cotton blends •100% uncoated polyester • Leather •Lycra® / Spandex	 Cut in reverse Weed Preheat garment for 2-3 seconds Apply design, Peel backing, cover and reheat for 2-3 seconds 	 Wait 24 hours before first wash Machine wash warm with mild detergent Dry at normal setting Do not dry clean Do not bleach
	Blade: Composition: Microns/Mils: 45°/60° PU 90/3.5	Temp: Pressure: Time: Peel: 305° F/150° C Medium-Firm 15 sec. HOT or COLD	Recommended Accessories: Siser weeder, multipurpose paper, heat transfer cover sheet
EasyWeed" Foil	Adheres to: • 100% cotton • 100% uncoated polyester • Poly/cotton blends Shrinkage of textile due to laundering will cause	Cut in reverse Weed Preheat garment for 2-3 seconds Apply design, Peel backing, cover and reheat for 2-3 seconds	 Wait 24 hours before first wash Machine wash cold with mild detergent Hang item to dry Do not dry clean Do not bleach
	wrinkling and dulling of sheen. Blade: Composition: Microns/Mils: 45°/60° PU 100/3.9	Temp: Pressure: Time: Peel: 275° F/135° C Medium 15 sec. WARM	Recommended Accessories: Siser weeder, multipurpose paper, heat transfer cover sheet
EasyWeed" Sub Block	Adheres to: • 100% uncoated polyester • Sublimated polyester	 Cut in reverse Weed Preheat garment for 2-3 seconds Apply design, Peel backing, cover and reheat for 2-3 seconds 	 Wait 24 hours before first wash Machine wash cold with mild detergent Hang item to dry Do not dry clean Do not bleach
	Blade: Composition: Microns/Mils: 45°/60° PU 110/4.3	Temp: Pressure: Time: Peel: 265° F/130° C Medium-Firm 15 sec. COLD	Recommended Accessories: Siser weeder, multipurpose paper, heat transfer cover sheet
CPSIA GERTIFIED COLLEGE	Adheres to: • 100% cotton • Poly/cotton blends • 100% uncoated polyester • Leather	Cut in reverse Weed Preheat garment for 2-3 seconds Apply design, Peel backing, cover and reheat for 2-3 seconds Layering is not recommended	 Wait 24 hours before first wash Machine wash warm / mild detergent Do not bleach • Do not dry clean Dry at normal setting Turn inside out
	Blade: Composition: Microns/Mils: 45°/60° PU 325/12.8	Temp: Pressure: Time: Peel: 320° F/160° C Firm 10-15 sec. WARM	Recommended Accessories: Siser weeder, multipurpose paper, heat transfer cover sheet
CADflex™	Adheres to: •100% cotton • Poly/cotton blends •100% uncoated polyester • Leather Blade: Composition: Microns/Mils: 45°/60° PU 175/6.8	 Cut in reverse Weed Preheat garment for 2-3 seconds Apply design, Peel backing, cover and reheat for 2-3 seconds 	 Wait 24 hours before first wash Machine wash warm with mild detergent Dry at normal setting Do not dry clean Do not bleach
	Blade: Composition: Microns/Mils: 45°/60° PVC 160-190/6.3-7.5	Temp: Pressure: Time: Peel: 305° F/150° C Medium-Firm 15 sec. COLD	Recommended Accessories: Siser weeder, multipurpose paper, heat transfer cover sheet



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StripFlock*	Adheres to: • 100% cotton • Poly/cotton blends • 100% uncoated polyester • Leather • Sublimated polyester	 Cut in reverse Weed Preheat garment for 2-3 seconds Apply design, Peel backing, cover and reheat for 2-3 seconds 	■ Wait 24 hours before first wash ■ Machine wash warm / mild detergent ■ Do not bleach ■ Do not dry clean ■ Dry at normal setting ■ Turn inside out
	Blade: Composition: Microns/Mils: 45°/60° PVC 410/16.1	Temp: Pressure: Time: Peel: 320° F/160° C Medium 15-20 sec. COLD	Recommended Accessories: Siser weeder, multipurpose paper, heat transfer cover sheet
VideoFlex Glitter	Adheres to: • 100% uncoated polyester • Poly/cotton blends • Lightly siliconed nylon • Leather	 Cut in reverse Weed Preheat garment for 2-3 seconds Apply design, Peel backing, cover and reheat for 2-3 seconds 	• Wait 24 hours before first wash • Machine wash warm / mild detergent • Do not bleach • Do not dry clean • Dry at normal setting • Turn inside out
	Blade: Composition: Microns/Mils: 45°/60° PU 410/16.1	Temp: Pressure: Time: Peel: 305° F/150° C Medium 10-15 sec. COLD	Recommended Accessories: Siser weeder, multipurpose paper, heat transfer cover sheet
CPSIA CERTIFIED CHILD	Adheres to: •100% cotton • Poly/cotton blends •100% uncoated polyester • Leather •Sublimated polyester	 Cut in reverse Weed Preheat garment for 2-3 seconds Apply design, Peel backing, cover and reheat for 2-3 seconds 	Wait 24 hours before first wash Machine wash warm / mild detergent Do not bleach Hang item to dry
	Blade: Composition: Microns/Mils: 45°/60° PET 110/4.3	Temp: Pressure: Time: Peel: 320° F/160° C Medium 15-20 sec. COLD	Recommended Accessories: Siser weeder, multipurpose paper, heat transfer cover sheet
Brick	Adheres to: •100% cotton • Poly/cotton blends •100% uncoated polyester • • Lycra® / Spandex Due to the thickness of the material, expose a significant amount of the blade tip before cutting.	 Cut in reverse Weed Preheat garment for 2-3 seconds Tack design for 5 seconds on face Turn inside out and heat for 15 seconds on adhesive side 	 Wait 24 hours before first wash Machine wash cold with mild detergent Do not dry clean • Hang item to dry Do not bleach • Dry at low setting
	Blade: Composition: Microns/Mils: 60° PU 1000/39.3	Temp: Pressure: Time: Peel: 311° F/155° C Medium-Firm 20 sec. COLD	Recommended Accessories: Siser weeder, multipurpose paper, heat transfer cover sheet
ReflectAll	Adheres to: •100% cotton • Poly/cotton blends •100% uncoated polyester •Lycra®/spandex •Leather	 Remove Liner ◆ Cut in reverse Weed ◆ Preheat garment for 2-3 seconds Apply for 5 seconds, peel HOT, then cover and heat for 10 seconds 	• Wait 24 hours before first wash • Machine wash warm / mild detergent • Do not bleach • Do not dry clean • Dry at normal setting • Turn inside out
	Blade: Composition: Microns/Mils: 45°/60° PU 135-180/5.3-7.1	Temp: Pressure: Time: Peel: 305° F/150° C Medium 5 sec. HOT	Recommended Accessories: Siser weeder, multipurpose paper, heat transfer cover sheet
ExtraReflex	Adheres to: •100% cotton • Poly/cotton blends •100% uncoated polyester •Leather	 Remove Liner ◆ Cut in reverse Weed ◆ Preheat garment for 2-3 seconds Apply for 2 seconds, peel COLD, then cover and heat for 10 seconds 	■ Wait 24 hours before first wash ■ Machine wash warm / mild detergent ■ Do not bleach ■ Do not dry clean ■ Can be machine dried but hanging item to dry will preserve reflective quality
	Blade: Composition: Microns/Mils: 45°/60° PET 110/4.3	Temp: Pressure: Time: Peel: 320° F/160° C Medium 10 sec. WARM	Recommended Accessories: Siser weeder, multipurpose paper, heat transfer cover sheet
Metallic	Adheres to: •100% cotton • Poly/cotton blends •100% uncoated polyester • Leather •Sublimated polyester	 Cut in reverse Weed Preheat garment for 2-3 seconds Apply design, Peel backing, cover and reheat for 2-3 seconds 	■ Wait 24 hours before first wash ■ Hand wash in cold water ■ Do not bleach ■ Do not dry clean ■ Hang item to dry
	Blade: Composition: Microns/Mils: 45°/60° PET 100/3.9	Temp: Pressure: Time: Peel: 305° F/150° C Medium 10-15 sec. COLD	Recommended Accessories: Siser weeder, multipurpose paper, heat transfer cover sheet

Visit us online at **SiserNA.com** for application videos, DigiPatterns™ and printable versions of our Tech Sheets

 ${\bf *Metallic is a unique product-cracking and delamination may occur after washing. Results are not predictable.}\\$













